

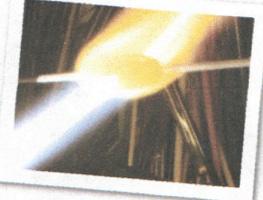
Step 1



Step 2



Step 3



Step 4



Sashas Silver Spiderweb Bead

This elegant spiderweb bead spotlights the reduction effects possible when using Sashas Silver, one of the stars of the Northstar/Precision 104

line. Submitted by **Lisa St. Martin**, a prominent ISGB mover & shaker. Have an idea for a tutorial? Send it to us at: info@northstarglass.com.

MATERIALS NEEDED

3/16" Mandrel
Bead Separator

104 COE GLASS:
Black
Sashas Silver
Diamond Clear
1/4" Dichroic Strip

Murrini Slices
(optional)

TOOLS NEEDED:
Graphite Paddle
Tweezers

SEE YOU AT
GAS.
BOOTH 23

LET'S GET STARTED!

Step 1. Wind molten black glass around a 3/16" coated mandrel. Form an oval core bead.

Step 2. Apply a thin layer of **Sashas Silver** over the entire bead and melt it in.

Step 3. Turn down the oxygen to create a very reducing flame. Reduce thoroughly. Then return to a neutral flame.

Step 4. Encase bead with Diamond Clear. Keep un-cased glass out of direct heat to protect reduction effect.



Step 5. Apply dichroic if desired. Tap down with paddle or tweezers.



Step 6. Add black spiderwebbing, or trailing.

Step 7. Shape and flatten bead. You can flatten it gently several times; you don't have to do it all at once.



Reheat immediately to remove chill marks.



Step 8. Add some murrine. Encase in clear.



Step 9. Anneal at 960°F.